



GRC Focus on Combined Interdisciplinary Modeling and Experimentation for Biofuel Process Optimization

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Renewable Fuels Research Laboratory

Mission

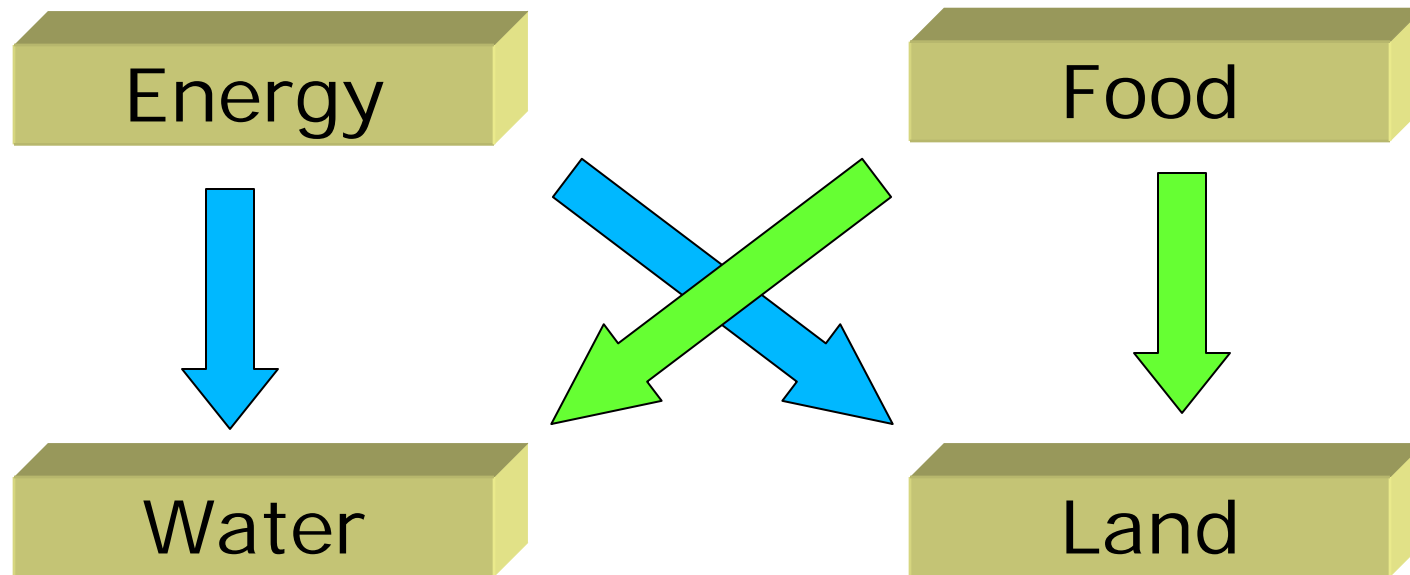
Develop & optimize biofuel-based solutions as alternative aviation fuels

Scope

- Focus on 3rd generation fuels only:
 - No fresh water / no arable land / no food crops
 - Algae / halophytes / bacteria
- Develop hybrid experimental/modeling program to test/optimize biomass processing
 - Interdisciplinary focus including all relevant sciences together
 - Inherently community-based program
 - Practical, results-oriented methodology - make measurable impact:
 - **Work only on commercially realizable projects**
 - Narrow deliverables horizon to 3 – 10 years only

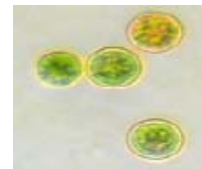


Biofuels Have Inherent Limitations



Only viable candidates:

- Algae (micro and macro)
- Halophytes
- Bacteria





As Well As Economic Barriers

- They are still 10-100X too expensive to compete
- Except for (maybe) select 3rd Generation biofuels, it will be impossible to make them economically viable without both or either of:
 - Genetic modifications
 - Process engineering
- We must only invest in bringing forward projects which may be economically viable and which do not compete with food/land/fresh water



3rd Gen Biofuels Have Significant Potential

Feedstock	Gal/Acre	Liters/Hectare
Soybean	44	400
Sunflower	88	800
Rapeseed	110	1000
Castor	140	1300
Jatropha	170	1500
Oil Palm	650	5800
Biomass FT	>500	>5000
Algae	>5000	>50000



The Key Is The Incoming Energy Source

- **Sunlight**

- Limited to $\sim 300 \text{ w/m}^2$
- Further limited by conversion efficiency
 - Photo Active Radiation (PAR): $\sim 47\%$
 - Biological conversion to biomass: $\sim 25\%$
 - Total max theoretical conversion efficiency: $\sim 12\%$
- Further limited by process efficiency
 - Total realizable conversion efficiency: $0.1\text{-}3\%$

- **In Comparison**

- PV conversion efficiency: $\sim 10\text{-}15\%$
- Solar-Thermal conversion efficiency: $\sim 15\text{-}20\%$



All Sunlight Driven Processes Are Limited

- $300 \text{ W/m}^2 \sim 10 \text{ GJ/m}^2/\text{year}$
- Assume biodiesel: 135 MJ/gallon
- At perfect conversion: $\sim 70 \text{ gallons/m}^2/\text{year}$
- At 1% conversion: $\sim 0.7 \text{ gallons/m}^2/\text{year}$
- At \$3/gallon: \$210 or \$2.1 per m^2/year
- And you must cover CAPEX
- And you must cover OPEX
- And you must pay VC 10-20% IRR
- BTW: PV/Solar-Thermal are limited by same!



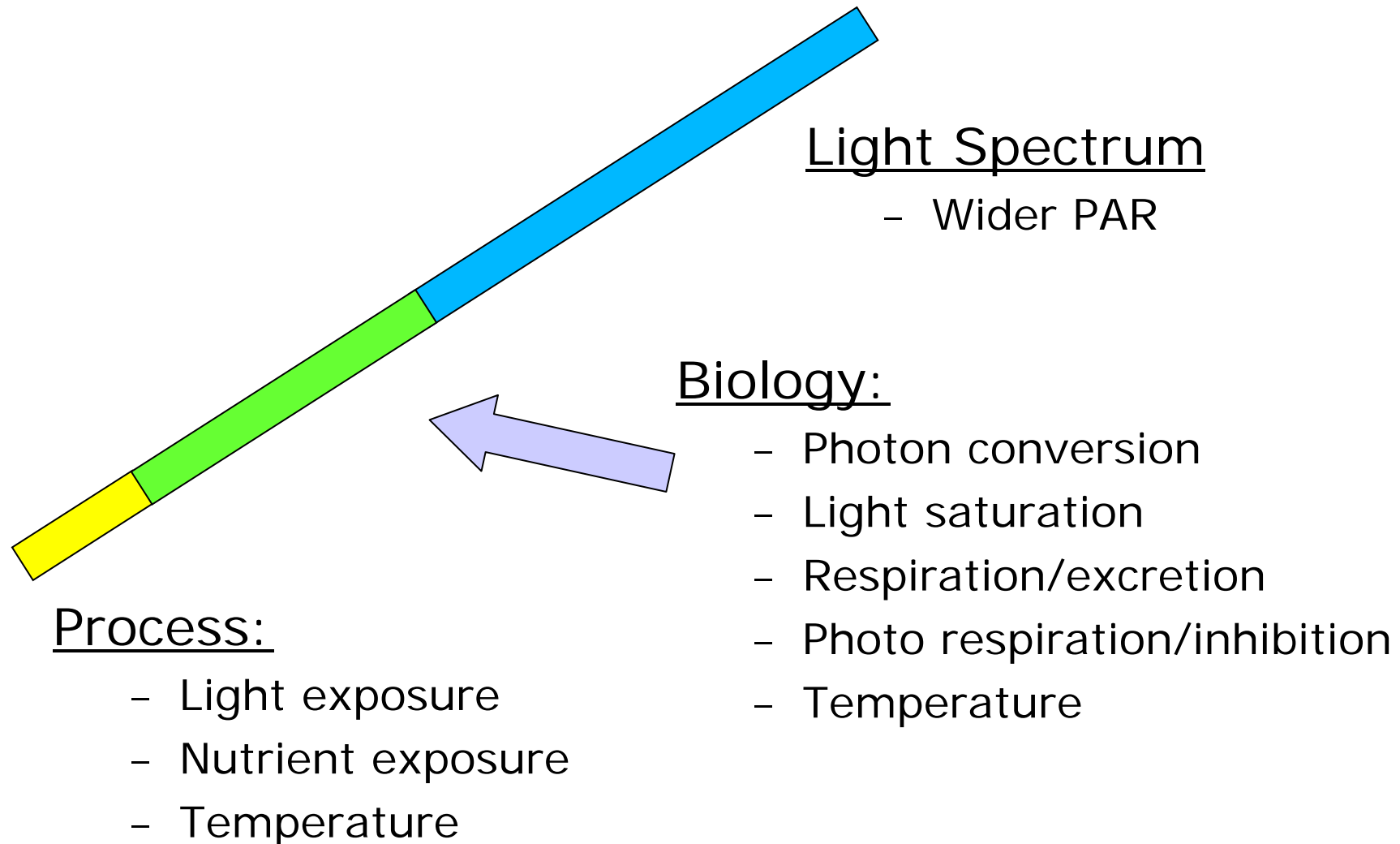
Anything Other Than Light Can't Make It

Food (sugar):

- GM/synthetic bacteria/organism to convert sugar to lipids
- Inherently inefficient conversion process
- For example:
 - 1 bl = 159 L = 112 kg gasoline
 - 20% overall conversion efficiency requires 560 kg sugar
 - @\$370/MT the biomass required costs \$208
 - Overall cost is much higher (bioreactor, processing, etc.)
- 2 step biomass production which **competes with food/land/fresh water**



Biomass Production: Where Should We Put Our Resources?





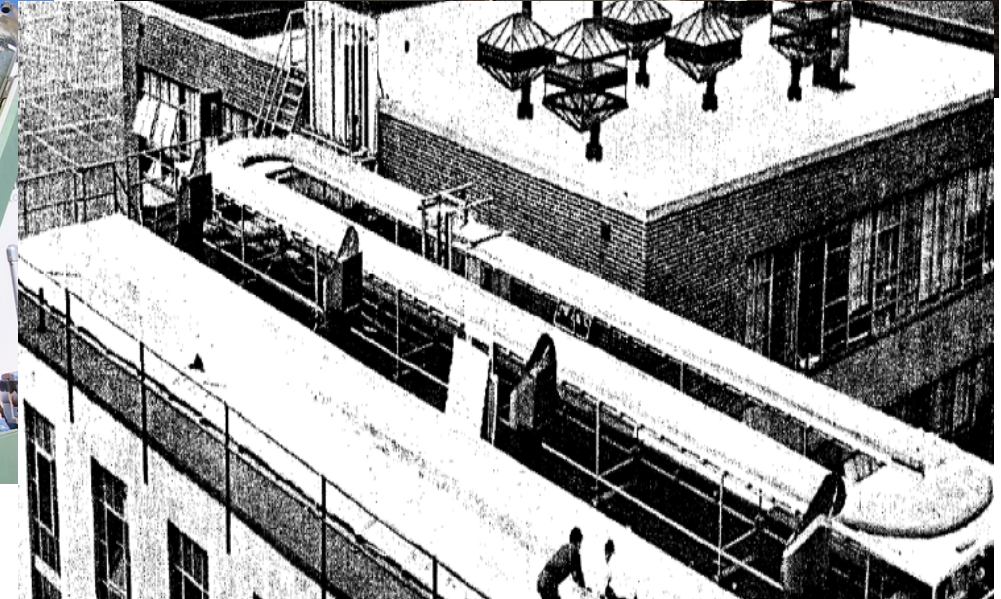
Algae

- Aquatic eukaryotic organism, containing chlorophyll and other pigments, and can carry on photosynthesis
- Structure ranges from microscopic single cells to meter sized plant structure
- Produces:
 - Triglycerides and fatty acids
 - Lipids, long chain hydrocarbon
 - Carbohydrates, sugars and starches
 - Protein biomass





Algae Is THE Current Rage



Fundamental Aeronautics Program
Subsonic Fixed Wing Project



Two Basic Biomass Production Processes

	Open Pond	PhotoBioReactor
Efficiency	20 g/m ² /d	100 g/m ² /d
CAPEX	Low	High
OPEX	Low \$17/kg – \$0.5/kg	Low-Medium No hard numbers
Lipid Extraction	Inefficient	Potentially efficient
Unique Issues	Light exposure: very large area Bio competition Temperature control	Fouling/cleaning Bio contamination Scale-up





Open Ponds Have Not Changed

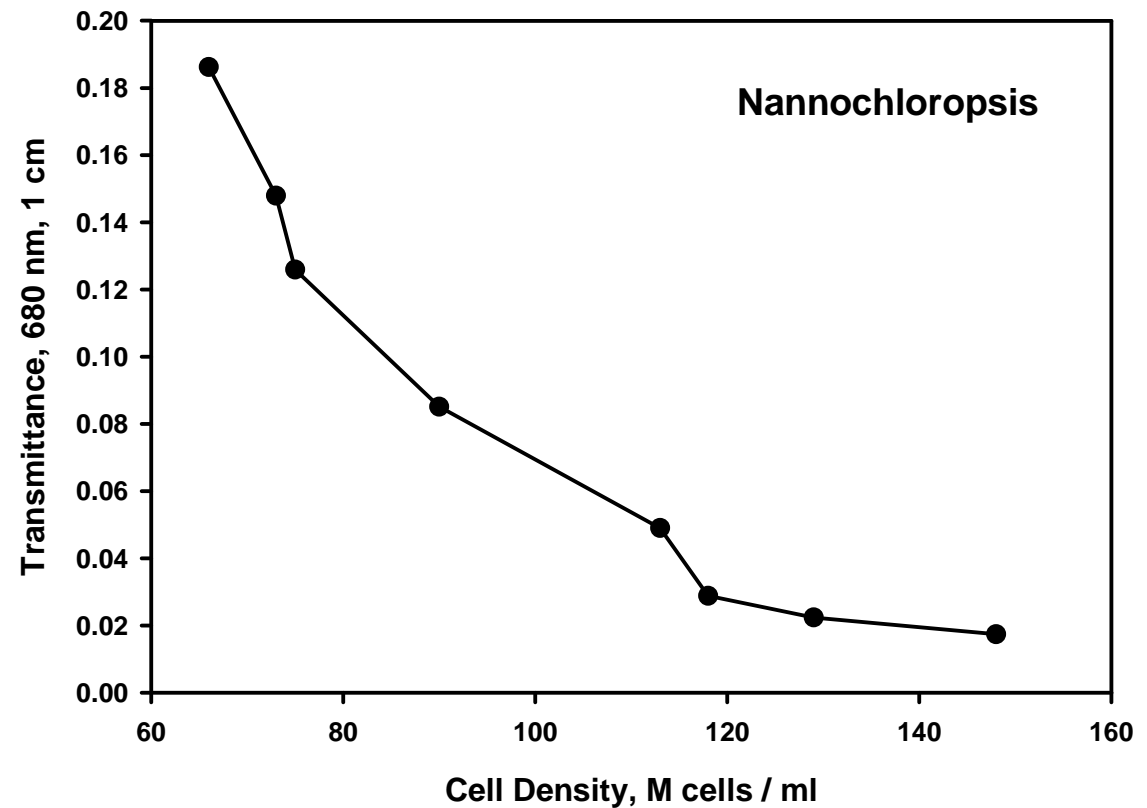


Fundamental Aeronautics Program
Subsonic Fixed Wing Project



Light Availability Is Main Issue

Typical pond
depth: 20-30 cm





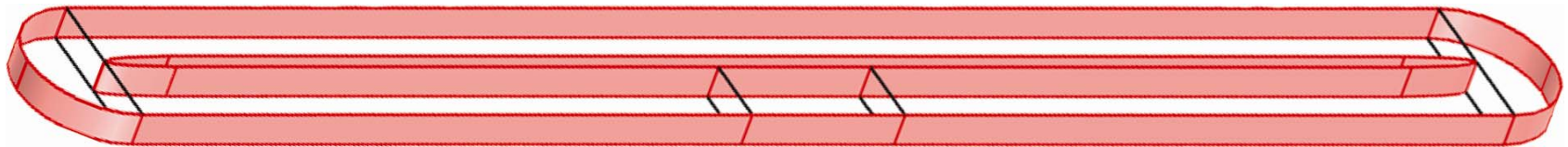
Process Optimization

- Optional when you sell a product for \$2,000/kg
- A must when you sell a product for \$1/kg
- Why Models:
 - Experimentation alone can NOT suffice – too many variables, non-linear interaction, scale-dependent
 - Investing in very large systems mandates predictive models
 - Biofuels have extremely narrow profitability margins (if any)
- Process model hierarchy
 - Economic system level models
 - Engineering models to specific issues
 - 1D biology models
 - 3D integrated biology + transport models

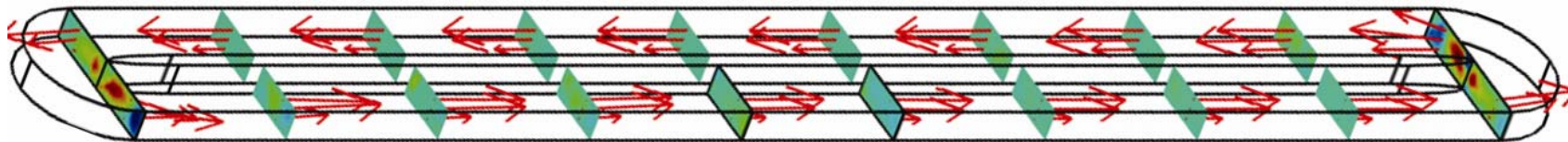


Engineering Models: Example

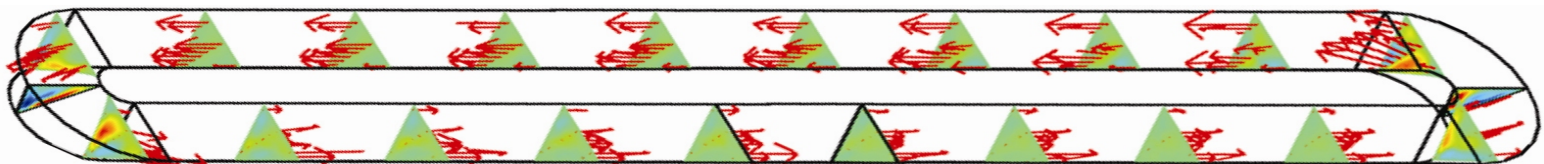
- Key issue for open ponds: light availability = mixing



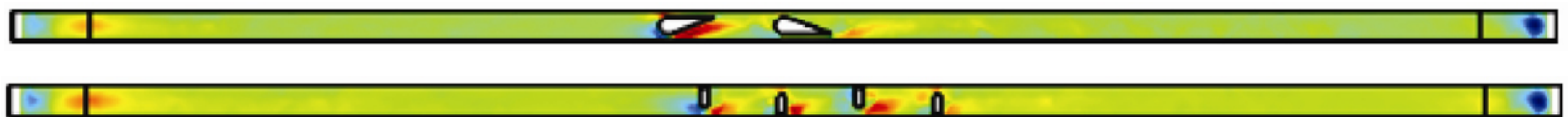
Base design has very little inherent vertical motion



Study different cross-sections



Investigate static/dynamic low-cost mixing devices





1D Biology Models Can Be Very Complex

$d(\text{biomass})/dt = f(\text{concentration, photosynthesis, respiration, excretion, mortality, predation, sinking/floating, ...})$

Photosynthesis = Max rate x **prod limit** x biomass

prod limit = **light limit** x nutrient limit x temp limit

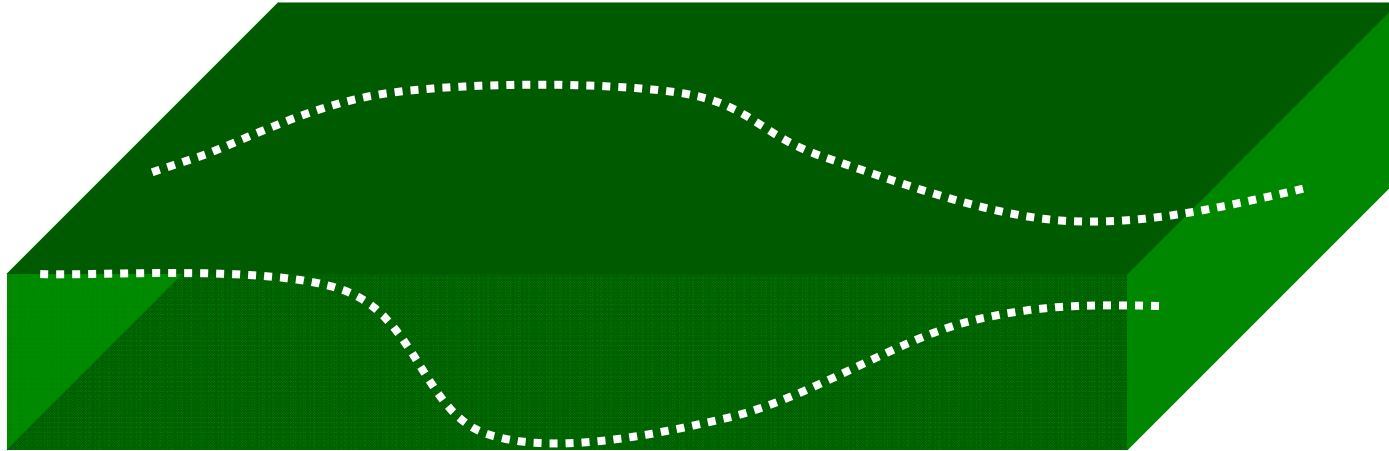
light limit = factor x photoperiod x ave light x
extinction coefficient

extinction coefficient = water ext + phyto ext + dead matter
ext + aggregate ext + ...

- Aside: system biology models not justified



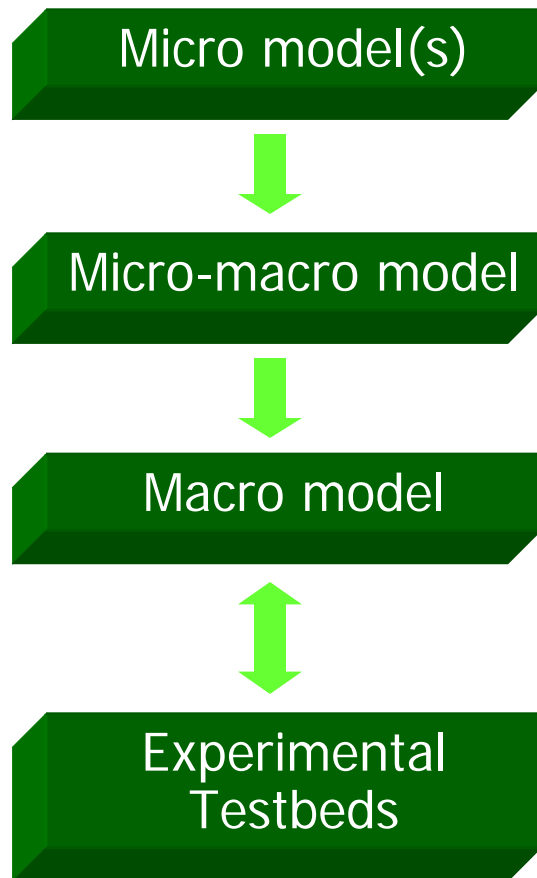
And Biology + Transport Could Be Daunting



- Local conditions (V , T , nutrient concentration) vary in 3D
- Light is $f(\text{algae concentration, ...})$
- Time constants for growth vs. transport vs. daily cycles are vastly different
- Local growth is $f(\text{local conditions, history})$
- Single micro-algae biology model must be transformed properly into a volume-averaged statistical model



Overall Model Is Useful For Ponds & PBR



Basic biology:

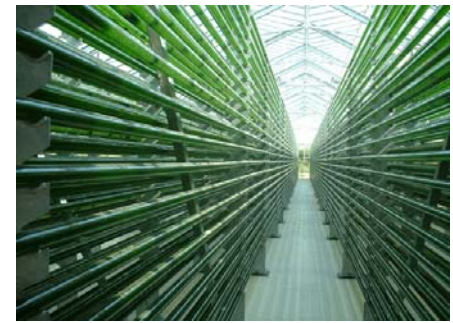
- Metabolism, energy conversion, growth, exchange w/environment

Coupling to large-scale transport:

- Distribution function approach

Large scale transport processes:

- Overall geometry, flow, nutrients
- Process optimization





Key Challenges

- Focusing on projects that have a chance
- Finding common language amongst scientists
- Not relying on exotic biology alone to save the day
- Remembering that “bio” = “plants” = “agriculture”
 - Solutions must be very large scale
 - Very small differences can have very large effect
 - Cool engineering is just that; Simple, low cost solutions are what’s needed
- Recognizing the Manhattan-scale required to make any impact
- Adopting a holistic approach:
 - Solutions will be integrated: fuel/food mix
 - Solutions will be varied and customized to geography